

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date, & initial all entries

Work Order ID 73002

Tuesday, August 23, 2011 10:19:11 AM



Page 2

Item ID: D3012-5

Accept



Setup Start



Revision ID:

Stop



Item Name: Decal

Start Date: 8/23/2011 Start Qty: 12.00



Cust Item ID:

Required Date: 9/6/2011 Req'd Qty: 12.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

Identify as per dwg & Stock Location: 5 30

0.00



Packaging

Memo

0.00

Packaging

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

[Handwritten signature]

(12x) SP 11-08-29

11/8/29 [Signature]

11.08.29

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
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| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

Picklist Print

Tuesday, August 23, 2011 10:19:09 AM

Page 1

Work Order ID: 73002



Parent Item: D3012-5



Parent Item Name: Decal



Start Date: 8/23/2011

Required Date: 9/6/2011

Start Qty: 12.00

Required Qty: 12.00

Comments: Rev A ☐ 01.04.06 ☐ New Issue ☐ EC ☐

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Qty per Kit | Total Qty | Qty Issued | Date Issued | Status |
|---|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|--|--------------|---------------|----------------|--------|
| D3012-5P  Decal | | Purchased | No | | | 110 | Each | 0.0000 | 1  | 12 | | Pu 8/23 | (82) |

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries



| | | | |
|---------------------|-----------------------|---|------------------------|
| DESIGN <i>UP</i> | DRAWN BY <i>UP</i> | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| CHECKED <i>#</i> | APPROVED <i>#</i> | DRAWING NO. D3012 | REV. A SHEET 1 OF 1 |
| DATE 01.03.30 | | TITLE DECAL | SCALE 1:1 |
| A | 01.03.30 | NEW ISSUE | |

RELEASED
01.04.06 *#*

- POINT A -
SWL=300lb/136kg
DO NOT USE WITH POINT B
P/N D3012-1

D3012-1

- POINT B -
SWL=500lb/227kg
DO NOT USE WITH POINT A OR C
P/N D3012-3

D3012-3

- POINT C -
SWL=300lb/136kg
DO NOT USE WITH POINT B
P/N D3012-5

D3012-5

13002

MATERIAL: WHITE LETTERS ON BLACK ADHESIVE BACK
MANUFACTURED FROM 3M 7 MIL MASKING FILM #8522CP

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Product & Instruction Bulletin 8522

Release 1, Effective September 2008
See Bulletin Change Summary and end of Bulletin
This Bulletin now includes Instruction Bulletin 4.23

Scotchcal™ Changeable Opaque Imaging Media 8522

Product Description

Recommended Types of Graphics and End Uses

For Thermal Inkjet Printing

This durable, 7 mil, opaque, changeable film is optimized for use with selected thermal inkjet printers and inks. Ink dries quickly on the film. When overlaminated, it is warranted for medium term, outdoor weatherable graphics, and long term indoor graphics.

When constructed and used as described in this Bulletin, these types of graphics and end uses may be warranted by the 3M™ MCS™ Warranty. Please read the entire Bulletin for details.

- First surface images (the image is on top of the film) for opaque posters and signs, including:
 - Graphics for vans, personal vehicles, trucks and buses
 - Novelty posters
 - Retail and point-of-purchase displays
 - Information graphics such as maps and directories
 - Entertainment promotions in museums, zoos, parks, theatres, sports venues
 - Education and presentation graphics
 - Legal and courtroom exhibits
- For flat or simple curved surfaces, with or without rivets, used in vertical ($\pm 10^\circ$) applications

Limitations of End Uses

Unsuitable End Uses for This Product

3M specifically does not recommend or warrant the following uses, but please contact us to discuss your needs or recommend other products.

- Not for electronically cut individual letters and numbers
- Fleet applications in areas that use salt for winter road maintenance
- Application to non-warranted substrates, including wallboard
- Applications subjected to gasoline vapors or spills
- Application to corrugated or highly irregular surfaces or sharply raised areas
- Graphics applied to stainless steel, including stainless steel vehicles
- On flat surfaces with rivets, tenting of 4 to 10 mm around rivets may be expected; rivets may be cut around to eliminate tenting.
- Graphics made for automotive Original Equipment Manufacturers (OEM); contact 3M Automotive Division at 1-800-328-1684 for alternatives.

About Water-Based Inkjet Technology

Standard inkjet technology is water based. Water-based chemistry is susceptible to the extremes of heat and humidity. This is a factor in most product constructions on the market. Read the Fabrication, Shelf Life and Storage sections in this Bulletin. Staying in the middle of these ranges always provides optimum performance.

Studio de Lettrage
10 Main Street W
Hawkesbury, Ontario K6A 2H6

INVOICE

Invoice No.: 16270
Date: 08/26/2011
Ship Date:
Page: 1
Re: Order No. 11360

Old to:
Dart Aerospace Ltd
1270 Aberdeen
Hawkesbury, Ontario
K6A 1K7

Ship to:
Dart Aerospace Ltd
Hawkesbury, Ontario

Business No.: 82500 7651 RT0001

| Item No. | Unit | Quantity | Description | Tax | Unit Price | Amount |
|--------------|------|----------|------------------------|-----|------------|--------|
| | | 12 | D3012-3P set up | H | 4.1667 | 50.00 |
| | | 12 | D3012-1P set up | H | 4.1667 | 50.00 |
| | | 12 | D3012-5P set up | H | 4.1667 | 50.00 |
| | | 1 | printing | H | 75.0000 | 75.00 |
| | | | H - HST 13% | | | |
| | | | HST | | | 29.25 |
| | | | PST Exempt: #6122-5207 | | | |
| Total Amount | | | | | | 254.25 |

Studio de Lettrage HST: #869034678RP001

Order By: Tracking Number:

Order Number: PQ 14719

By:



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PO REPRINT

Purchase Order ID PO14719

Purchase Order Date 8/23/2011

PO Print Date 8/23/2011

Page Number 1 of 1

Order From :

VC-STU001

STUDIO DE LETTRAGE 2001
110 MAIN WEST
HAWKESBURY, ON K6A 2H6
CANADA

Contact Name

Order Phone 613 632 5449

Order Fax 613 632 9491

Order Account Nbr

Buyer Brigitte Golden

Requisition Nbr

Tax Resale Nbr 10127-2607

Terms Net 30

Currency CAD

FOB Destination-Collect

To :

DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

| Order Reference Revision ID Vendor Part Number | Description/ Mfg ID | Req Date/ Taxable | Req. Qty/ Unit of Measure | Ship Method | Unit Price | Extended Price |
|--|------------------------|----------------------|------------------------------|-------------|------------------|-------------------|
| D3012-3P | Decal | 8/26/2011 Yes | 12.00 Each | Yours ppd | \$6.6600 6.25 | \$79.92 |
| D3012-1P | Decal | 8/26/2011 Yes | 12.00 Each | Yours ppd | \$6.6800 6.25 | \$80.16 |
| D3012-5P | Decal | 8/26/2011 Yes | 12.00 Each | Yours ppd | \$6.6600 6.25 | \$79.92 |
| PO Total: | | | | | | \$240.00 |

No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required when applicable

Order Nbr: 1

Change Date: 8/23/2011